

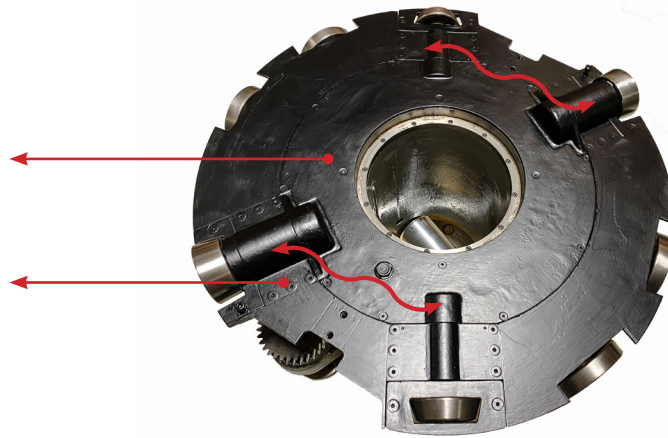
## 1. KIT FOR CHANGING THE ROTATION OF THE LOOM, CLOCKWISE TO COUNTER CLOCKWISE

Below is a short description of how to change the direction of rotation from CW to CCW of the HM604 loom. Combined with the standard manual for the loom, it is a task that can be done inhouse with own technician.

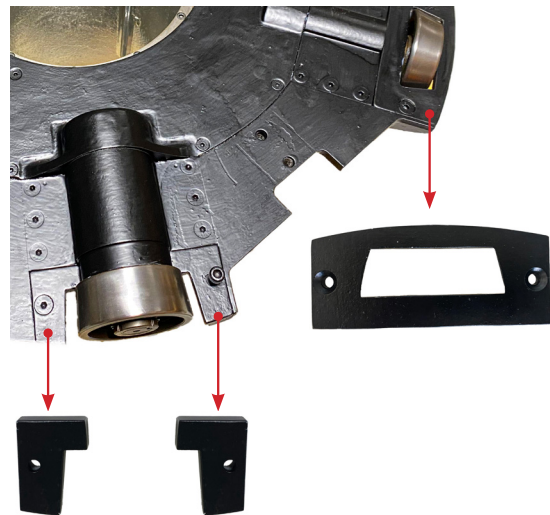
We are of course available for support if there should occur any questions or problems during the installation (email, phone, skype), but below we will try to explain the main (and most difficult) issues in the process.

Change the part 551.001 to 551.002

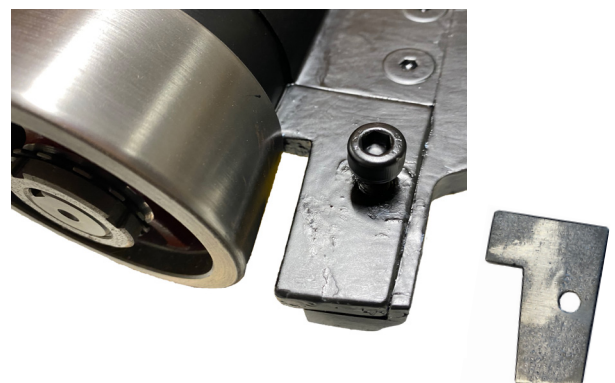
The support thrust wheels (front and rear) change position



These brackets must also change position (follow the support thrust wheels)



When you move and flip the brackets, you should countersink the hole for the screw



**The Counter clockwise Drive.  
 (the gear is not shown in this  
 picture) is mounted below the  
 <D> gear.**



**In addition you will have  
 new Warp guides for the  
 Shedding wheels**



**As well as a new Shuttle  
 kit and Sectors**

**NOTE**

Very important to change the rotation of the 3-phase motor (changing two of the supply lines).

**PARTS REQUIRED AND COST (2020)**

Our Item No.	Our description	Quantity	Unit	Unit Price	Amount
2794.002	Shuttle compl. CCW4	2	PCS		
551.002	Cover Shuttle Carrie CCW	1	PCS		
4145.000	Counter Clockwise Drive	1	PCS		
656.002	Warp Guide CCW	2	PCS		
640.101	Sector CCW 20-102 mm	2	PCS		

Total NOK \_\_\_\_\_